



# Ratings Range

480/277 V - 60 Hz

Standby kW 400

**kVA** 500

Prime kW 364 kVA 455



# Benefits and features

### Rehlko premium quality

- Design offices using the latest technical innovations
- Modern fully certified factories
- · A cutting edge laboratory
- The generating set, its components and a wide range of options have been fully developed, prototype tested, factory built, and production tested

### Rehlko premium performances

- Optimized and certified sound levels
- Reliable power, even in extreme conditions
- Optimized fuel consumption
- Compact footprint
- Best quality of electricity, high starting and loading capacity, according to ISO8528-5
- Robust base frames and high-quality enclosures
- · Protection of installations and people
- Approved in line with the most stringent standards

### **Engines**

- Premium level engines, in-house or from strong partners
- High power density, small footprint
- · Low temperature starting capability
- Long maintenance interval

### **Alternator**

- Provide industry leading motor starting capability
- Made in Europe
- Built with a class H insulation and IP23

### Cooling

- A compact and complete solution using a mechanically driven radiator fan
- Designed or optimized by Rehlko
- High temperature and altitude product capacity available

## Base frame and enclosure

- High quality steel with enhanced corrosion resistance
- · Highly durable QUALICOAT-certified epoxy paint
- Minimum 1000 hours of resistance to salt spray in accordance with ISO12944
- Ergonomic access to allow easy maintenance and
- connection of the generator
- Robust design optimized for transportation

# **Generator sets ratings**

		Standby rating		Prime rating		
	Hz	kWe	kVA	Amps	kWe	kVA
480/277	60	400	500	601	364	455

# **General Specifications**

Manufacturer	Rehlko
Engine ref.	P158LE
Alternator choices	KH01484T
	KH01743T
Performance class	G3

Voltage (V) 480/277

Controllers APM303 APM403 Terminal block M80

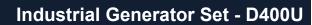
Consumption @ 100% load ESP (L/h)\* 115 Consumption @ 100% load PRP (L/h)\* 104

Emission level Fuel consumption optimization

Type of Cooling Radiator Factory installed enclosures M238 M238-DW

"\* Volumetric Fuel consumption is up to 4% higher when using HVO than Diesel Fuel"

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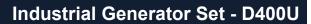


Engine Specifications			
Engine brand	DOOSAN / HYUNDAI		
Engine ref.	P158LE*		
Air inlet system	Turbo		
Cylinder configuration	8 - V		
Displacement (I)	14,62		
Bore (mm) x Stroke (mm)	128 x 142		
Compression ratio	15 : 1		
Speed (RPM)	1800		
Maximum stand-by power at rated RPM 60Hz (kW)	458		
Governor type	Electronic		
Frequency regulation, steady state (%)	+/- 0.25%		
Lubrication System			
Oil Filter Quantity and type****			
Charge Air coolant	Air/Air		
****Rehlko recommends the use of genuine oil and filters.			
Fuel System			
Maximum fuel pump flow 60Hz (I/h)	320		
Max head on fuel return line (m fuel)	1		
Fuel Filter Quantity and type			
Fuel	Diesel Fuel		

* Engine reference may be partially modified depending
on genset application, options selected by the customer
and lead time required.

Consumption with cooling system	
Fuel consumption @ ESP Max Power 60Hz (I/h)	118,6
Fuel consumption @ PRP Max Power 60Hz (I/h)	102,5
Fuel consumption @ 75% of PRP Power 60Hz (I/h)	74,7
Fuel consumption @ 50% of PRP Power 60Hz (I/h)	50,6
Cooling system	
Radiator & Engine capacity (I)	80,5
Fan power 60Hz (kW)	24
Fan air flow w/o restriction (m3/s)	11
Available restriction on air flow (mm H2O)	14
Type of coolant	Glycol-Ethylene
Radiated heat to ambiant (kW)	59
Heat rejection to coolant HT (kW)	245
Coolant capacity HT, engine only (I)	20
Max coolant temperature, Shutdown (°C)	103
Thermostat begin of opening HT (°C)	71
Thermostat end of opening HT (°C)	85

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Exhaust system	
Heat rejection to exhaust (kW)	427
Exhaust gas temperature @ ESP 60Hz (°C)	606
Exhaust gas flow @ ESP 60Hz (I/s)	1521
Electrical system	
Battery voltage (V)	24
Air Intake system	
Combustion air flow (I/s)	518
Radiated heat to ambiant (kW)	59

Alternator Specifications	
Number of pole	4
Technology	Brushless
AVR Regulation	Yes
Insulation class	Н
Indication of protection	IP23
Number of bearing	1
Number of wires	12
Coupling	Direct
Overspeed (rpm)	2250
Voltage regulation at established rating (+/- %)	0,5
Unbalanced load acceptance ratio (%)	8

# **Alternator standard features**

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof constructio
- Superior voltage waveform

Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

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# **Industrial Generator Set - D400U**





#### Basic terminal block

It is used as a basic terminal block for connecting a control unit. Offers the following functions:

- · emergency stop button
- customer connection terminal block
- CE certified



#### M80 controller

The M80 is a dual-function control panel. It can be used as a basic terminal block for connecting a control unit and as an instrument panel with a direct read facility, with displays giving a global view of your generating set's basic parameters. Offers the following functions:

- Engine parameters: tachometer, working hours counter, coolant temperature indicator, oil pressure indicator
- · emergency stop button
- · customer connection terminal block
- CE certified



### APM303 controller

The APM303 is a versatile unit which can be operated in manual or automatic mode. It offers the following features:

- Measurements: phase-to-neutral and phase-to-phase voltages, fuel level (In option: active power currents, effective power, power factors, Kw/h energy meter, oil pressure and coolant temperature levels)
- Supervision: Modbus RTU communication on RS485
- Reports: (In option : 2 configurable reports)
- Safety features: Overspeed, oil pressure, coolant temperatures, minimum and maximum voltage, minimum and maximum frequency (Maximum active power P<66kVA)</li>
- Traceability: Stack of 12 stored events
   For further information, please refer to the data sheet for the APM303



### APM403 controller

The APM403 is a versatile control unit which allows operation in manual or automatic mode

- Measurements : voltage and current
- kW/kWh/kVA power meters
- Standard specifications: Voltmeter, Frequency meter.
- Optional : Battery ammeter.
- J1939 CAN ECU engine control
- Alarms and faults: Oil pressure, Coolant temperature, Overspeed, Start-up failure, alternator min/max, Emergency stop button.

- Engine parameters: Fuel level, hour counter, battery voltage.
- Optional (standard at 24V): Oil pressure, water temperature.
- Event log/ Management of the last 300 genset events.
- Mains and genset protection
- Clock management
- · USB connections, USB Host and PC,
- Communications: RS485 INTERFACE
- ModBUS protocol /SNMP
- Optional: Ethernet, GPRS, remote control, 3G, 4G
- Websupervisor, SMS, E-mails

## **Codes and Standards**

Engine-generators set is designed and manufactured in facilities certified to standards ISO9001:2015 & ISO14001:2015. The generator sets and its components are prototype-tested, factory built and production tested and are in compliance with the relevant standards:

- Machinery Directive 2006/42/EC of May 17th 2006
- EMC Directive2014/30/UE
- Safety objectives set out in the Low Voltage Directive 2014/35/UE
- EN ISO 8528-13, EN 60034-1, EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 55011, EN 1679-1 et EN 60204-1

# Power ratings definition according to ISO8528-1 (2018-02 edition) and ISO-3046-1

**Emergency Standby Power (ESP):** The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Average load factor per 24 hours of operation is <70%.

Prime Power (PRP): At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour within 12 hour of operation. Average load factor per 24 hours of operation is <70%.

# Standard scope of supply

All our gensets are fitted with:

- · Industrial water cooled DIESEL engine
- · Electric starter & charge alternator
- · Standard air filter
- Schneider or ABB electric circuit breaker, adapted to the short-circuit current of the generating set
- Single bearing alternator IP 23 T° rise/ insulation to class H/H
- Welded steel base frame with 85% vibration attenuation mounts
- 4 lifting points on the chassis, lifting bar on the top included from 165 kVA ESP or optional
- highly durable QUALICOAT certified epoxy paint
- frame height optimized to allow it to be moved safely by forklift
- enclosure made of new high-quality European steel with enhanced corrosion resistance
- IP 64 locks, made from stainless materials
- enclosures and base frames tested and analyzed by the French Corrosion Institut
- 100% of tanks tested for permeability
- Personal protection ensured by protective grilles on hot and rotating parts
- Separate 9 dB(A) silencer
- Fuel tank welded inside the genset frame
- Retention bund included for gensets up to 110 kVA ESP
- Charged DC starting battery with electrolyte
- Emergency stop button on the outside
- Flexible fuel lines & lub oil drain cock
- Exhaust outlet with flexible and flanges
- User's manual (1 copy)

### Excluded from the supply:

 For XPRESS products, from 25 to 1500 kVA: oil and antifreeze liquid



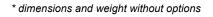
# **Dimensions and Weights**

Compact version	
Overall Size, max., L x W x H, (mm)	3340 x 1496 x 1851
Dry weight (kg)	2970
Tank capacity (L)	600

M238 soundproofed version	
Overall Size, max., L x W x H, (mm)	4867 x 1560 x 2450
Tank capacity (L)	600
Dry weight (kg)	4210
Guaranteed acoustic power level (Lwa) 60Hz (100% PRP)	
Acoustic pressure level @1m in dB(A) 60Hz (100% PRP)	87
Acoustic pressure level @7m in dB(A) 60Hz (100% PRP)	78

# M238 - Dimensions DW soundproofed version Overall Size may 1 x W x H (mm)

Overall Size, max., L x W x H, (mm)	4919 x 1560 x 2711
Tank capacity (L)	1770
Dry weight (kg)	4740
Guaranteed acoustic power level (Lwa) 60Hz (100% PRP)	
Acoustic pressure level @1m in dB(A) 60Hz (100% PRP)	87
Acoustic pressure level @7m in dB(A) 60Hz (100% PRP)	78







Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit; Fuel density at 0.85 kg/L.

Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Test conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results. Data and specifications subject to change without notice.

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