



### Ratings Range

400/230 V - 50 Hz

Standby kW 504 kVA 630

Prime kW 458 kVA 573



### **Benefits and features**

#### Rehlko premium quality

- Design offices using the latest technical innovations
- · Modern fully certified factories
- A cutting edge laboratory
- The generating set, its components and a wide range of options have been fully developed, prototype tested, factory built, and production tested

### Rehlko premium performances

- · Optimized and certified sound levels
- Reliable power, even in extreme conditions
- · Optimized fuel consumption
- Compact footprint
- Best quality of electricity, high starting and loading capacity, according to ISO8528-5
- · Robust base frames and high-quality enclosures
- Protection of installations and people
- Approved in line with the most stringent standards

#### **Engines**

- Premium level engines, in-house or from strong partners
- High power density, small footprint
- · Low temperature starting capability
- Long maintenance interval

#### Alternator

- Provide industry leading motor starting capability
- Made in Europe
- Built with a class H insulation and IP23

### Cooling

- A compact and complete solution using a mechanically driven radiator fan
- Designed or optimized by Rehlko
- High temperature and altitude product capacity available

#### Base frame and enclosure

- High quality steel with enhanced corrosion resistance
- Highly durable QUALICOAT-certified epoxy paint
- Minimum 1000 hours of resistance to salt spray in accordance with ISO12944
- Ergonomic access to allow easy maintenance and
- connection of the generator
- Robust design optimized for transportation

## **Generator sets ratings**

		Standby rating			Prime rating	
	Hz	kWe	kVA	Amps	kWe	kVA
400/230	50	504	630	909	458	573
380/220	50	504	630	957	458	573
200/115	50	504	630	1819	458	573
240 TRI	50	504	630	1516	458	573
230 TRI	50	504	630	1581	458	573
415/240	50	504	630	876	458	573

### **General Specifications**

Manufacturer	Rehlko
Engine ref.	DP180LA
Alternator choices	KH02713T
	KH02954T
Performance class	G3

Voltage (V) 400/230 380/220 200/115 240 TRI 230 TRI

415/240 Controllers APM303 APM403

Consumption @ 100% load ESP (L/h)\* 134

Consumption @ 100% load PRP (L/h)\* 123

Emission level Fuel consumption optimization

Type of Cooling Radiator Factory installed enclosures M240

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<sup>&</sup>quot;\* Volumetric Fuel consumption is up to 4% higher when using HVO than Diesel Fuel"





Engine Specifications			
Engine brand	DOOSAN / HYUNDAI		
Engine ref.	DP180LA*		
Air inlet system	Turbo		
Cylinder configuration	10 - V		
Displacement (I)	18,27		
Bore (mm) x Stroke (mm)	128 x 142		
Compression ratio	15 : 1		
Speed 50Hz (RPM)	1500		
Maximum stand-by power at rated RPM (kW)	552		
Governor type	Electronic		
Frequency regulation, steady state (%)	+/- 0.25%		
Lubrication System			
Oil Filter Quantity and type****			
Charge Air coolant	Air/Air		
****Rehlko recommends the use of genuine oil and filters.			
Fuel System			
Maximum fuel pump flow (I/h)	540		
Max head on fuel return line (m fuel)	1		
(iii idei)			

<sup>\*</sup> Engine reference may be partially modified depending on genset application, options selected by the customer and lead time required.

Diesel Fuel

Fuel Filter Quantity and type

Consumption with cooling system	
Fuel consumption @ ESP Max Power (I/h)	135,4
Fuel consumption @ PRP Max Power (I/h)	123,6
Fuel consumption @ 75% of PRP Power (I/h)	94,2
Fuel consumption @ 50% of PRP Power (I/h)	64,8
Cooling system	
Radiator & Engine capacity (I)	112
Fan power 50Hz (kW)	16
Fan air flow w/o restriction (m3/s)	10,5
Available restriction on air flow (mm H2O)	20
Type of coolant	Glycol-Ethylene
Radiated heat to ambiant (kW)	52
Heat rejection to coolant HT (kW)	243
Coolant capacity HT, engine only (I)	21
Max coolant temperature, Shutdown (°C)	103
Thermostat begin of opening HT (°C)	71
Thermostat end of opening HT (°C)	85

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Exhaust system	
Heat rejection to exhaust (kW)	508
Exhaust gas temperature @ ESP (°C)	562
Exhaust gas flow @ ESP (I/s)	1767
Electrical system	
Battery voltage (V)	24
Air Intake system	
Combustion air flow (I/s)	553
Radiated heat to ambiant (kW)	52

Alternator Specifications	
Number of pole	4
Technology	Brushless
AVR Regulation	Yes
Insulation class	Н
Indication of protection	IP23
Number of bearing	1
Number of wires	12
Coupling	Direct
Overspeed (rpm)	2250
Voltage regulation at established rating (+/- %)	0,5
Unbalanced load acceptance ratio (%)	8

### **Alternator standard features**

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof constructio
- Superior voltage waveform

Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

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#### APM303 controller

The APM303 is a versatile unit which can be operated in manual or automatic mode. It offers the following features:

- Measurements: phase-to-neutral and phase-to-phase voltages, fuel level (In option: active power currents, effective power, power factors, Kw/h energy meter, oil pressure and coolant temperature levels)
- Supervision: Modbus RTU communication on RS485
- Reports: (In option : 2 configurable reports)
- Safety features: Overspeed, oil pressure, coolant temperatures, minimum and maximum voltage, minimum and maximum frequency (Maximum active power P<66kVA)</li>
- Traceability: Stack of 12 stored events
   For further information, please refer to the data sheet for the APM303



### APM403 controller

The APM403 is a versatile control unit which allows operation in manual or automatic mode

- Measurements: voltage and current
- kW/kWh/kVA power meters
- Standard specifications: Voltmeter, Frequency meter.
- Optional : Battery ammeter.
- J1939 CAN ECU engine control
- Alarms and faults: Oil pressure, Coolant temperature, Overspeed, Start-up failure, alternator min/max, Emergency stop button.
- Engine parameters: Fuel level, hour counter, battery voltage.
- Optional (standard at 24V): Oil pressure, water temperature.
- · Event log/ Management of the last 300 genset events.
- · Mains and genset protection
- Clock management
- USB connections, USB Host and PC,
- Communications: RS485 INTERFACE
- ModBUS protocol /SNMP
- Optional: Ethernet, GPRS, remote control, 3G, 4G
- Websupervisor, SMS, E-mails

### **Codes and Standards**

Engine-generators set is designed and manufactured in facilities certified to standards ISO9001:2015 & ISO14001:2015. The generator sets and its components are prototype-tested, factory built and production tested and are in compliance with the relevant standards:

- Machinery Directive 2006/42/EC of May 17th 2006
- EMC Directive2014/30/UE
- Safety objectives set out in the Low Voltage Directive 2014/35/UE
- EN ISO 8528-13, EN 60034-1, EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 55011, EN 1679-1 et EN 60204-1

# Power ratings definition according to ISO8528-1 (2018-02 edition) and ISO-3046-1

**Emergency Standby Power (ESP):** The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Average load factor per 24 hours of operation is <70%.

**Prime Power (PRP):** At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour within 12 hour of operation. Average load factor per 24 hours of operation is <70%.

### Standard scope of supply

All our gensets are fitted with:

- Industrial water cooled DIESEL engine
- Electric starter & charge alternator
- Standard air filter
- Schneider or ABB electric circuit breaker, adapted to the shortcircuit current of the generating set
- Single bearing alternator IP 23 T° rise/ insulation to class H/H
- Welded steel base frame with 85% vibration attenuation mounts
- 4 lifting points on the chassis, lifting bar on the top included from 165 kVA ESP or optional
- · highly durable QUALICOAT certified epoxy paint
- · frame height optimized to allow it to be moved safely by forklift
- enclosure made of new high-quality European steel with enhanced corrosion resistance
- IP 64 locks, made from stainless materials
- enclosures and base frames tested and analyzed by the French Corrosion Institut
- 100% of tanks tested for permeability
- Personal protection ensured by protective grilles on hot and rotating parts
- Separate 9 dB(A) silencer
- Fuel tank welded inside the genset frame
- Retention bund included for gensets up to 110 kVA ESP
- Charged DC starting battery with electrolyte
- · Emergency stop button on the outside
- Flexible fuel lines & lub oil drain cock
- Exhaust outlet with flexible and flangesUser's manual (1 copy)

### Excluded from the supply:

For XPRESS products, from 25 to 1500 kVA: oil and antifreeze liquid

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### **Dimensions and Weights**

Compact version	
Overall Size, max., L x W x H, (mm)	3620 x 1900 x 1944
Dry weight (kg)	3893
Tank capacity (L)	600



M240 - Dimensions soundproofed version			
Overall Size, max., L x W x H, (mm)	5320 x 2071 x 2658		
Tank capacity (L)	600		
Dry weight (kg)	5683		
Sound power level guaranteed (Lwa) 50Hz (75% PRP)	107		
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	87		
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	77		



Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit; Fuel density at 0.85 kg/L.

Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Test conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results. Data and specifications subject to change without notice.

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