



Ratings Range

400/230 V - 50 Hz

Standby kW 21,6

kVA 27

kW 19,6 **Prime** kVA 24,5



Benefits and features

Rehlko premium quality

- Design offices using the latest technical innovations
- Modern fully certified factories
- A cutting edge laboratory
- The generating set, its components and a wide range of options have been fully developed, prototype tested, factory built, and production tested
- Approved for use with HVO (Hydrotreated Vegetable Oil) according to EN15940

Rehlko premium performances

- Optimized and certified sound levels
- Reliable power, even in extreme conditions
- Optimized fuel consumption
- Compact footprint
- Best quality of electricity, high starting and loading capacity, according to ISO8528-5
- Robust base frames and high-quality enclosures
- Protection of installations and people
- Approved in line with the most stringent standards

- Premium level engines, in-house or from strong partners
- High power density, small footprint
- Low temperature starting capability
- Long maintenance interval

Alternator

- Provide industry leading motor starting capability
- Made in Europe
- Built with a class H insulation and IP23

- A compact and complete solution using a mechanically driven radiator fan
- Designed or optimized by Rehlko
- High temperature and altitude product capacity available

Base frame and enclosure

- High quality steel with enhanced corrosion resistance
- Highly durable QUALICOAT-certified epoxy paint
- Minimum 1000 hours of resistance to salt spray in accordance with ISO12944
- Ergonomic access to allow easy maintenance and
- connection of the generator
- Robust design optimized for transportation

Generator sets ratings

General Specifications

Manufacturer	Rehlko
Engine ref.	KDI2504M
Alternator choices	KH00410T
Performance class	G2
Voltage (V)	400/230
	380/220

200/115 240 TRI 230 TRI 220/127 415/240

Controllers APM303 APM403 M80 Terminal

block

Consumption @ 100% load ESP (L/h)* Consumption @ 100% load PRP (L/h)* 6

Fuel consumption optimization **Emission level**

Type of Cooling Radiator Factory installed enclosures M136 M136-DW

"* Volumetric Fuel consumption is up to 4% higher when using HVO than Diesel Fuel"

		Standby rating			Prime rating		
	Hz	kWe	kVA	Amps	kWe	kVA	
400/230	50	21,6	27	39	19,6	24,5	
380/220	50	21,6	27	41	19,6	24,5	
200/115	50	21,6	27	78	19,6	24,5	
240 TRI	50	21,6	27	65	19,6	24,5	
230 TRI	50	21,6	27	68	19,6	24,5	
220/127	50	21,6	27	71	19,6	24,5	
415/240	50	21,6	27	38	19,6	24,5	

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Engine Specifications	
Engine brand	KDI
Engine ref.	KDI2504M*
Air inlet system	Atmo
Cylinder configuration	4 - L
Displacement (I)	2,48
Bore (mm) x Stroke (mm)	88 x 102
Compression ratio	18.5 : 1
Speed 50Hz (RPM)	1500
Maximum stand-by power at rated RPM (kW)	25,4
Governor type	Mechanical
Frequency regulation, no-load to full-load	Isochronous
Frequency regulation, steady state (%)	+/- 2.5%

Lubrication System

Oil Filter Quantity and type****

Charge Air coolant

****Rehlko recommends the use of genuine oil and filters.

Fuel System	
Maximum fuel pump flow (I/h)	30
Fuel Filter Quantity and type	
Fuel	Diesel Fuel/HVO

^{*} Engine reference may be partially modified depending on genset application, options selected by the customer and lead time required.

Consumption with cooling system		
Fuel consumption @ ESP Max Power (I/h)	6,7	_
Fuel consumption @ PRP Max Power (I/h)	5,9	
Fuel consumption @ 75% of PRP Power (I/h)	4,4	
Fuel consumption @ 50% of PRP Power (I/h)	3	

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Exhaust system	
Heat rejection to exhaust (kW)	17
Exhaust gas temperature @ ESP (°C)	510
Exhaust gas flow @ ESP (I/s)	79
Electrical system	
Battery voltage (V)	12
Air Intake system	
Combustion air flow (I/s)	25,4
Radiated heat to ambiant (kW)	5

Alternator Specifications	
Number of pole	4
Technology	Brushless
AVR Regulation	Yes
Insulation class	Н
Indication of protection	IP23
Number of bearing	1
Number of wires	12
Coupling	Direct
Overspeed (rpm)	2250
Voltage regulation at established	1
rating (+/- %) Unbalanced load acceptance ratio (%)	8

Alternator standard features

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof constructio
- Superior voltage waveform

Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

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Industrial Generator Set - K27





Basic terminal block

It is used as a basic terminal block for connecting a control unit. Offers the following functions:

- · emergency stop button
- customer connection terminal block
- CE certified



M80 controller

The M80 is a dual-function control panel. It can be used as a basic terminal block for connecting a control unit and as an instrument panel with a direct read facility, with displays giving a global view of your generating set's basic parameters. Offers the following functions:

- Engine parameters: tachometer, working hours counter, coolant temperature indicator, oil pressure indicator
- · emergency stop button
- · customer connection terminal block
- CE certified



APM303 controller

The APM303 is a versatile unit which can be operated in manual or automatic mode. It offers the following features:

- Measurements: phase-to-neutral and phase-to-phase voltages, fuel level (In option: active power currents, effective power, power factors, Kw/h energy meter, oil pressure and coolant temperature levels)
- Supervision: Modbus RTU communication on RS485
- Reports: (In option : 2 configurable reports)
- Safety features: Overspeed, oil pressure, coolant temperatures, minimum and maximum voltage, minimum and maximum frequency (Maximum active power P<66kVA)
- Traceability: Stack of 12 stored events
 For further information, please refer to the data sheet for the APM303



APM403 controller

The APM403 is a versatile control unit which allows operation in manual or automatic mode

- Measurements : voltage and current
- kW/kWh/kVA power meters
- Standard specifications: Voltmeter, Frequency meter.
- Optional : Battery ammeter.
- J1939 CAN ECU engine control
- Alarms and faults: Oil pressure, Coolant temperature, Overspeed, Start-up failure, alternator min/max, Emergency stop button.

- Engine parameters: Fuel level, hour counter, battery voltage.
- Optional (standard at 24V): Oil pressure, water temperature.
- Event log/ Management of the last 300 genset events.
- Mains and genset protection
- · Clock management
- · USB connections, USB Host and PC,
- Communications: RS485 INTERFACE
- ModBUS protocol /SNMP
- Optional: Ethernet, GPRS, remote control, 3G, 4G
- Websupervisor, SMS, E-mails

Codes and Standards

Engine-generators set is designed and manufactured in facilities certified to standards ISO9001:2015 & ISO14001:2015. The generator sets and its components are prototype-tested, factory built and production tested and are in compliance with the relevant standards:

- Machinery Directive 2006/42/EC of May 17th 2006
- EMC Directive2014/30/UE
- Safety objectives set out in the Low Voltage Directive 2014/35/UE
- EN ISO 8528-13, EN 60034-1, EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 55011, EN 1679-1 et EN 60204-1

Power ratings definition according to ISO8528-1 (2018-02 edition) and ISO-3046-1

Emergency Standby Power (ESP): The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Average load factor per 24 hours of operation is <70%.

Prime Power (PRP): At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour within 12 hour of operation. Average load factor per 24 hours of operation is <70%.

Standard scope of supply

All our gensets are fitted with:

- · Industrial water cooled DIESEL engine
- · Electric starter & charge alternator
- · Standard air filter
- Schneider or ABB electric circuit breaker, adapted to the short-circuit current of the generating set
- Single bearing alternator IP 23 T° rise/ insulation to class H/H
- Welded steel base frame with 85% vibration attenuation mounts
- 4 lifting points on the chassis, lifting bar on the top included from 165 kVA ESP or optional
- highly durable QUALICOAT certified epoxy paint
- frame height optimized to allow it to be moved safely by forklift
- enclosure made of new high-quality European steel with enhanced corrosion resistance
- IP 64 locks, made from stainless materials
- enclosures and base frames tested and analyzed by the French Corrosion Institut
- 100% of tanks tested for permeability
- Personal protection ensured by protective grilles on hot and rotating parts
- Separate 9 dB(A) silencer
- Fuel tank welded inside the genset frame
- Retention bund included for gensets up to 110 kVA ESP
- Charged DC starting battery with electrolyte
- Emergency stop button on the outside
- Flexible fuel lines & lub oil drain cock
- Exhaust outlet with flexible and flangesUser's manual (1 copy)
- · Packing under plastic film
- · Delivered with oil and antifreeze liquid



Dimensions and Weights

Compact version		
Overall Size, max., L x W x H, (mm)	1460 x 715 x 1081	
Dry weight (kg)	510	
Tank capacity (L)	66,5	

M136 - Dimensions soundproofed version			
1798 x 752 x 1172			
66,5			
630			
93			
79			
66			

M136 - Dimensions DW soundproofed version Overall Size, max., L x W x H, (mm) 1798 x 761 x 1332

Tank capacity (L) 100

Dry weight (kg) 800

Sound power level guaranteed (Lwa) 50Hz (75% PRP)

Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)

Acoustic pressure level @7m in dB(A) 50Hz 66



(75% PRP)





Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit; Fuel density at 0.85 kg/L.

Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Test conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results. Data and specifications subject to change without notice.

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