



Benefits and features

Rehlko premium quality

- · Design offices using the latest technical innovations
- Modern fully certified factories
- A cutting edge laboratory
- The generating set, its components and a wide range of options have been fully developed, prototype tested, factory built, and production tested
- Approved for use with HVO (Hydrotreated Vegetable Oil) according to EN15940
- Rehlko premium performances
- Optimized and certified sound levels
- Reliable power, even in extreme conditions
- Optimized fuel consumption
- Compact footprint
- Best quality of electricity, high starting and loading capacity, according to ISO8528-5
- · Robust base frames and high-quality enclosures
- Protection of installations and people
- · Approved in line with the most stringent standards

Engines

- Premium level engines, in-house or from strong partners
- · High power density, small footprint
- · Low temperature starting capability
- Long maintenance interval

Alternator

- Provide industry leading motor starting capability
- Made in Europe
- Built with a class H insulation and IP23

Cooling

- A compact and complete solution using a mechanically driven radiator fan
- Designed or optimized by Rehlko
- High temperature and altitude product capacity available

Base frame and enclosure

- High quality steel with enhanced corrosion resistance
- Highly durable QUALICOAT-certified epoxy paint
- Minimum 1000 hours of resistance to salt spray in accordance with ISO12944
- Ergonomic access to allow easy maintenance and
- connection of the generator
- Robust design optimized for transportation

Generator sets ratings

		Standby rating			Prime rating	
	Hz	kWe	kVA	Amps	kWe	kVA
230 MONO	50	6,4	6,4	28	5,8	5,8
220 MONO	50	6,3	6,3	29	5,7	5,7
240 MONO	50	6,3	6,3	26	5,7	5,7

Manufacturer Engine ref. Alternator choices Performance class

Ratings Range

kW

kVA

kW

kVA

Standby

Prime

230 MONO V - 50 Hz

6,4

6.4

5,8

5,8

General Specifications

Voltage (V)

Controllers Consumption @ 100% load ESP (L/h)* Consumption @ 100% load PRP (L/h)* Emission level G1 230 MONO 220 MONO 240 MONO APM303 Terminal block

Rehlko

KDW1003

KH00260T

APM303 Terminal block 3 3 Fuel consumption optimization

Type of Cooling

Radiator M125

Factory installed enclosures M125 "* Volumetric Fuel consumption is up to 4% higher when using HVO than Diesel Fuel"

Industrial Generator Set - K6M



Engine Specifications

Engine brand	KDI
Engine ref.	KDW1003*
Air inlet system	Atmo
Cylinder configuration	3 - L
Displacement (I)	1,03
Bore (mm) x Stroke (mm)	75 x 77,6
Compression ratio	22,8 : 1
Speed 50Hz (RPM)	1500
Maximum stand-by power at rated RPM (kW)	8,5
Governor type	Mechanical
Frequency regulation, no-load to full-load	Isochronous
Frequency regulation, steady state (%)	+/- 2.5%

Consumption with cooling system	
Fuel consumption @ ESP Max Power (I/h)	2,7
Fuel consumption @ PRP Max Power (I/h)	2,5
Fuel consumption @ 75% of PRP Power (I/h)	1,9
Fuel consumption @ 50% of PRP Power (I/h)	1,3

Lubrication System

Oil Filter Quantity and type****

Charge Air coolant

****Rehlko recommends the use of genuine oil and filters.

Fuel System	
Maximum fuel pump flow (I/h)	50
Fuel Filter Quantity and type	
Fuel	Diesel Fuel/HVO

* Engine reference may be partially modified depending on genset application, options selected by the customer and lead time required.

Industrial Generator Set - K6M



Exhaust system	
Heat rejection to exhaust (kW)	9
Exhaust gas temperature @ ESP (°C)	440
Exhaust gas flow @ ESP (I/s)	30,7
Electrical system	
Battery voltage (V)	12
Air Intake system	
Combustion air flow (l/s)	12,8
Radiated heat to ambiant (kW)	1

Alternator Specifications	
Number of pole	4
Technology	Brushless
AVR Regulation	Yes
Insulation class	Н
Indication of protection	IP23
Number of bearing	1
Number of wires	12
Coupling	Direct
Overspeed (rpm)	2250
Voltage regulation at established	1
rating (+/- %) Unbalanced load acceptance ratio (%)	8

Alternator standard features

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof constructio
- Superior voltage waveform

Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

Industrial Generator Set - K6M





Basic terminal block

It is used as a basic terminal block for connecting a control unit. Offers the following functions:

- emergency stop button .
- customer connection terminal block
- CE certified



APM303 controller

The APM303 is a versatile unit which can be operated in manual or automatic mode. It offers the following features:

- Measurements: phase-to-neutral and phase-to-phase voltages, fuel level (In option : active power currents, effective power, power factors, Kw/h energy meter, oil pressure and coolant temperature levels)
- Supervision: Modbus RTU communication on RS485 .
- Reports: (In option : 2 configurable reports)
- Safety features: Overspeed, oil pressure, coolant .
- temperatures, minimum and maximum voltage, minimum and maximum frequency (Maximum active power P < 66 kVA
- Traceability: Stack of 12 stored events

For further information, please refer to the data sheet for the APM303

Codes and Standards

Engine-generators set is designed and manufactured in facilities certified to standards ISO9001:2015 & ISO14001:2015. The generator sets and its components are prototype-tested, factory built and production tested and are in compliance with the relevant standards:

- Machinery Directive 2006/42/EC of May 17th 2006
- EMC Directive2014/30/UE
- Safety objectives set out in the Low Voltage Directive 2014/35/UE
- EN ISO 8528-13, EN 60034-1, EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 55011, EN 1679-1 et EN 60204-1

Power ratings definition according to ISO8528-1 (2018-02 edition) and ISO-3046-1

Emergency Standby Power (ESP): The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Average load factor per 24 hours of operation is <70%

Prime Power (PRP): At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour within 12 hour of operation. Average load factor per 24 hours of operation is <70%.

Standard scope of supply

- All our gensets are fitted with:
- Industrial water cooled DIESEL engine
- Electric starter & charge alternator
- Standard air filter
- Schneider or ABB electric circuit breaker, adapted to the shortcircuit current of the generating set
- Single bearing alternator IP 23 T° rise/ insulation to class H/H
- Welded steel base frame with 85% vibration attenuation mounts
- 4 lifting points on the chassis, lifting bar on the top included from 165 kVA ESP or optional
- highly durable QUALICOAT certified epoxy paint
- frame height optimized to allow it to be moved safely by forklift .
- enclosure made of new high-quality European steel with enhanced corrosion resistance
- IP 64 locks, made from stainless materials
- enclosures and base frames tested and analyzed by the French Corrosion Institut
- 100% of tanks tested for permeability
- Personal protection ensured by protective grilles on hot and rotating • parts
- Separate 9 dB(A) silencer
- Fuel tank welded inside the genset frame
- Retention bund included for gensets up to 110 kVA ESP
- Charged DC starting battery with electrolyte
- Emergency stop button on the outside
- Flexible fuel lines & lub oil drain cock
- Exhaust outlet with flexible and flanges
- User's manual (1 copy)
- Packing under plastic film
- Delivered with oil and antifreeze liquid



Dimensions and Weights

Compact version	
Overall Size, max., L x W x H, (mm)	1220 x 700 x 920
Dry weight (kg)	290
Tank capacity (L)	50

M125 - Dimensions soundproofed version

Overall Size, max., L x W x H, (mm)	1482 x 760 x 1030
Tank capacity (L)	50
Dry weight (kg)	390
Sound power level guaranteed (Lwa) 50Hz (75% PRP)	85
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	67
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	54





* dimensions and weight without options

Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit; Fuel density at 0.85 kg/L. Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Test conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results. Data and specifications subject to change without notice.