



## Ratings Range

400/230 V - 50 Hz

Standby 520 kVA 650 Prime kW 473

kVA 591

**General Specifications** 



## Benefits and features

### Rehlko premium quality

- Design offices using the latest technical innovations
- Modern fully certified factories
- A cutting edge laboratory
- The generating set, its components and a wide range of options have been fully developed, prototype tested, factory built, and production tested
- Approved for use with HVO (Hydrotreated Vegetable Oil) according to EN15940

#### Rehlko premium performances

- Optimized and certified sound levels
- Reliable power, even in extreme conditions
- Optimized fuel consumption
- Compact footprint
- Best quality of electricity, high starting and loading capacity, according to ISO8528-5
- Robust base frames and high-quality enclosures
- Protection of installations and people
- Approved in line with the most stringent standards

#### **Engines**

- Premium level engines, in-house or from strong partners
- High power density, small footprint
- Low temperature starting capability
- Long maintenance interval

### Alternator

- Provide industry leading motor starting capability
- Made in Europe
- Built with a class H insulation and IP23

## Cooling

- A compact and complete solution using a mechanically driven radiator fan
- Designed or optimized by Rehlko
- High temperature and altitude product capacity available

### Base frame and enclosure

- High quality steel with enhanced corrosion resistance
- Highly durable QUALICOAT-certified epoxy paint
- Minimum 1000 hours of resistance to salt spray in accordance with ISO12944
- Ergonomic access to allow easy maintenance and
- Robust design optimized for transportation

## connection of the generator Generator sets ratings

| Manufacturer Engine ref. Alternator choices | Rehlko<br>TAD1642GE-B<br>KH02713T<br>KH02954T       |
|---|---|
| Performance class                           | G3  |
| Voltage (V)                                 | 400/230<br>380/220<br>200/115<br>240 TRI<br>230 TRI |

220/127 APM403 M80-D Terminal block

Consumption @ 100% load ESP (L/h)\* 129 Consumption @ 100% load PRP (L/h)\* 115

Emission optimization - Stage II **Emission level** 

Compliant

415/240

Same as the Prime Rating below Data Center / Mission Critical Rating Type of Cooling Radiator Factory installed enclosures M240 M240-DW

"\* Volumetric Fuel consumption is up to 4% higher when using HVO than Diesel Fuel"

|         |    | Standby rating |     |      | Prime rating |     |
|---------|----|----------------|-----|------|--------------|-----|
|         | Hz | kWe            | kVA | Amps | kWe          | kVA |
| 400/230 | 50 | 520            | 650 | 938  | 473          | 591 |
| 380/220 | 50 | 520            | 650 | 988  | 473          | 591 |
| 200/115 | 50 | 520            | 650 | 1876 | 473          | 591 |
| 240 TRI | 50 | 520            | 650 | 1564 | 473          | 591 |
| 230 TRI | 50 | 520            | 650 | 1632 | 473          | 591 |
| 415/240 | 50 | 520            | 650 | 904  | 473          | 591 |
| 220/127 | 50 | 527            | 659 | 1729 | 479          | 599 |

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| Engine Specifications                                     |                 |  |  |
|---|-----------------|--|--|
| Engine brand  | VOLVO           |  |  |
| Engine ref.   | TAD1642GE-B*    |  |  |
| Air inlet system  | Turbo           |  |  |
| Cylinder configuration                                    | 6 - L           |  |  |
| Displacement (I)  | 16,12           |  |  |
| Bore (mm) x Stroke (mm)                                   | 144 x 165       |  |  |
| Compression ratio   | 16.8 : 1        |  |  |
| Speed 50Hz (RPM)  | 1500            |  |  |
| Maximum stand-by power at rated RPM (kW)                  | 565             |  |  |
| Governor type   | Electronic      |  |  |
| Frequency regulation, steady state (%)                    | +/- 0.25%       |  |  |
| Lubrication System  |                 |  |  |
| Oil Filter Quantity and type****                          |                 |  |  |
| Charge Air coolant  | Air/Air         |  |  |
| ****Rehlko recommends the use of genuine oil and filters. |                 |  |  |
| Fuel System   |                 |  |  |
| Maximum fuel pump flow (I/h)                              | 180             |  |  |
| Max head on fuel return line (m fuel)                     | 2               |  |  |
| Fuel Filter Quantity and type                             |                 |  |  |
| Fuel  | Diesel Fuel/HVO |  |  |
|   |                 |  |  |

<sup>\*</sup> Engine reference may be partially modified depending on genset application, options selected by the customer and lead time required.

| Consumption with cooling system                |                 |
|--|-----------------|
| Fuel consumption @ ESP Max Power (I/h)         | 130,3           |
| Fuel consumption @ PRP Max Power (I/h)         | 116,7           |
| Fuel consumption @ 75% of PRP Power (I/h)      | 88,9            |
| Fuel consumption @ 50% of PRP Power (I/h)      | 59,9            |
| Cooling system                                 |                 |
| Radiator & Engine capacity (I)                 | 60              |
| Fan power 50Hz (kW)                            | 9               |
| Fan air flow w/o restriction (m3/s)            | 10              |
| Available restriction on air flow (mm H2O)     | 30              |
| Type of coolant                                | Glycol-Ethylene |
| Radiated heat to ambiant (kW)                  | 20              |
| Coolant capacity HT, engine only (I)           | 33              |
| Outlet coolant temperature (°C)                | 93              |
| Max coolant temperature, Shutdown (°C)         | 107             |
| Max. pressure at inlet of HT water pump (mbar) | 1000            |
| Thermostat begin of opening HT (°C)            | 82              |
| Thermostat end of opening HT (°C)              | 96              |

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## **Industrial Generator Set - V650C2**



| Exhaust system                     |      |
|------------------------------------|------|
| Heat rejection to exhaust (kW)     | 427  |
| Exhaust gas temperature @ ESP (°C) | 482  |
| Exhaust gas flow @ ESP (I/s)       | 1708 |
| Electrical system                  |      |
| Battery voltages (V)               | 24   |
| Air Intake system                  |      |
| Combustion air flow (I/s)          | 650  |
| Radiated heat to ambiant (kW)      | 20   |

| Alternator Specifications                        |           |
|--|-----------|
| Number of pole                                   | 4         |
| Technology                                       | Brushless |
| AVR Regulation                                   | Yes       |
| Insulation class                                 | Н         |
| Indication of protection                         | IP23      |
| Number of bearing                                | 1         |
| Number of wires                                  | 12        |
| Coupling   | Direct    |
| Overspeed (rpm)                                  | 2250      |
| Voltage regulation at established rating (+/- %) | 0,5       |
| Unbalanced load acceptance ratio (%)             | 8         |

## **Alternator standard features**

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof constructio
- Superior voltage waveform

Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

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#### Basic terminal block

It is used as a basic terminal block for connecting a control unit. Offers the following functions:

- emergency stop button
- customer connection terminal block
- CE certified



#### M80-D controller

The M80-D can be used as a basic terminal block for connecting a control unit and as an instrument panel with a highly intuitive LCD screen giving an overview of your generating set's basic parameters:

- · Oil gauge
- · Coolant temperature
- Oil temperature
- Engine speed
- · Battery voltage
- Charge air temperature
- · Fuel consumption, etc.

The engine main functions can be controlled and events are recorded to facilitate diagnostics:

- Starting
- Speed adjustment
- Stopping
- Droop, etc.



#### APM403 controller

The APM403 is a versatile control unit which allows operation in manual or automatic mode

- Measurements: voltage and current
- kW/kWh/kVA power meters
- Standard specifications: Voltmeter, Frequency meter.
- · Optional: Battery ammeter.
- J1939 CAN ECU engine control
- Alarms and faults: Oil pressure, Coolant temperature, Overspeed, Start-up failure, alternator min/max, Emergency stop button.
- Engine parameters: Fuel level, hour counter, battery voltage.
- Optional (standard at 24V): Oil pressure, water temperature.
- Event log/ Management of the last 300 genset events.
- Mains and genset protection
- Clock management
- USB connections, USB Host and PC,
- Communications: RS485 INTERFACE
- ModBUS protocol /SNMP
- Optional : Ethernet, GPRS, remote control, 3G, 4G
- Websupervisor, SMS, E-mails

## **Codes and Standards**

Engine-generators set is designed and manufactured in facilities certified to standards ISO9001:2015 & ISO14001:2015. The generator sets and its components are prototype-tested, factory built and production tested and are in compliance with the relevant standards:

- Machinery Directive 2006/42/EC of May 17th 2006
- EMC Directive2014/30/UE
- Safety objectives set out in the Low Voltage Directive 2014/35/UE
- EN ISO 8528-13, EN 60034-1, EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 55011, EN 1679-1 et EN 60204-1

# Power ratings definition according to ISO8528-1 (2018-02 edition) and ISO-3046-1

**Emergency Standby Power (ESP):** The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Average load factor per 24 hours of operation is <70%.

**Prime Power (PRP):** At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour within 12 hour of operation. Average load factor per 24 hours of operation is <70%.

## Standard scope of supply

All our gensets are fitted with:

- Industrial water cooled DIESEL engine
- Electric starter & charge alternator
- Standard air filter
- Schneider or ABB electric circuit breaker, adapted to the shortcircuit current of the generating set
- Single bearing alternator IP 23 T° rise/ insulation to class H/H
- Welded steel base frame with 85% vibration attenuation mounts
- 4 lifting points on the chassis, lifting bar on the top included from 165 kVA ESP or optional
- · highly durable QUALICOAT certified epoxy paint
- frame height optimized to allow it to be moved safely by forklift
- enclosure made of new high-quality European steel with enhanced corrosion resistance
- IP 64 locks, made from stainless materials
- enclosures and base frames tested and analyzed by the French Corrosion Institut
- 100% of tanks tested for permeability
- Personal protection ensured by protective grilles on hot and rotating parts
- Separate 9 dB(A) silencer
- Fuel tank welded inside the genset frame
- Retention bund included for gensets up to 110 kVA ESP
- · Charged DC starting battery with electrolyte
- · Emergency stop button on the outside
- Flexible fuel lines & lub oil drain cockExhaust outlet with flexible and flanges
- User's manual (1 copy)
- Packing under plastic film
- Delivered with oil and antifreeze liquid



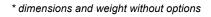
## **Dimensions and Weights**

| Compact version                     |                    |  |
|-------------------------------------|--------------------|--|
| Overall Size, max., L x W x H, (mm) | 3620 x 1892 x 1993 |  |
| Dry weight (kg)                     | 4180               |  |
| Tank capacity (L)                   | 717                |  |

| M240 - Dimensions soundproofed version              |                    |  |
|---|--------------------|--|
| Overall Size, max., L x W x H, (mm)                 | 5320 x 2071 x 2658 |  |
| Tank capacity (L)                                   | 717                |  |
| Dry weight (kg)                                     | 5930               |  |
| Sound power level guaranteed (Lwa) 50Hz (75% PRP)   | 105                |  |
| Acoustic pressure level @1m in dB(A) 50Hz (75% PRP) | 84                 |  |
| Acoustic pressure level @7m in dB(A) 50Hz (75% PRP) | 74                 |  |

# M240 - Dimensions DW soundproofed version

| Overall Size, max., L x W x H, (mm)                 | 5367 x 2153 x 2933 |
|---|--------------------|
| Tank capacity (L)                                   | 2420               |
| Dry weight (kg)                                     | 6810               |
| Sound power level guaranteed (Lwa) 50Hz (75% PRP)   | 105                |
| Acoustic pressure level @1m in dB(A) 50Hz (75% PRP) | 84                 |
| Acoustic pressure level @7m in dB(A) 50Hz (75% PRP) | 74                 |







Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set

to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit; Fuel density at 0.85 kg/L.

Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Test conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results. Data and specifications subject to change without notice.

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